## Level Switch LFFS



Special Features

- Wetted parts in acid-proof, stainless steel and PEEK
- Compact, food compatible, hygienic design
- Hygienic connections conform to 3-A standards, FDA demands and EHEDG guidelines
- Precise switching point without calibration
- Process temperature $-40 \ldots 200^{\circ} \mathrm{C}$
- Not influenced by foam
- LED switch indicator
- Maintenance free
- Suitable for media separation measurement
- Configurable by FlexProgrammer 9701
- ATEX approval for gas and dust
- WHG approval (leakage and overfill)
- Measures media with

DK-values >1.5
(DK = Dielectrical Constant)



Technical Data

## Sensor

| Radiated signal | 100... 180 MHZ |
| :---: | :---: |
| Process connection | Hygienic: G1/2, 3-A/DN38 or sliding connection |
| Adapters | Refer to page 5 |
| Insulating material | PEEK Natura |
| Mechanical data |  |
| Housing | Stainless Steel, W1.4301/AISI 304 |
| Process connection | Stainless Steel, W1.4404/AISI 316 L |
| Amb. temperature | $-40 \ldots 8{ }^{\circ} \mathrm{C}$ |
| Process temperature |  |
| Std. \& 3-A/DN38 | -40...115 ${ }^{\circ} \mathrm{C}$ (See curve 1) |
| Sliding connection | -40... $200^{\circ} \mathrm{C}$ (See curve 1) |
| $\begin{aligned} & <1 \text { hour, Tamb }<60^{\circ} \mathrm{C} \\ & \text { Protection class } \end{aligned}$ | $\begin{aligned} & -40 \ldots 140^{\circ} \mathrm{C} \\ & \text { IP67 (IEC 529) } \end{aligned}$ |
| Media pressure (tested with water at $20^{\circ} \mathrm{C}$ ) | Standard $\mathrm{G}^{1} / 2$ hygienic $<100 \mathrm{bar}$ |
|  | $3-A$ DN38 $<40$ bar |
|  | Sliding connection < 16 bar |


| Vibrations | IEC 60068-2-6, GL test2 |
| :--- | :--- |
| Installation | Any position |


| Electrical connection |  |
| :--- | :--- |
| Cable gland M16 | Plast or Nickel-plated brass |

Plug M12 Nickel plated brass or stainless steel AISI 304

| Other electrical data |  |
| :--- | :--- |
| Power supply | $12,5 \ldots . .36 \mathrm{VDC}, 35 \mathrm{~mA}$ max. |
| Damping | $0 \ldots . .10 \mathrm{sec}$. |
| Power-up time | $<2 \mathrm{sec}$. |
| Hysteresis | $\pm 1 \mathrm{~mm}$ |
| Repeatability | $\pm 1 \mathrm{~mm}$ |
| Reaction time | $0.1 \mathrm{sec} .(100 \mathrm{mS})$ |

## Approvals/conformities

| Approvals/conformities | EN 1935/2004, EN 10/2011, EN |
| :--- | :--- |
|  | 2023/2006, EN 50155 Railway, 3-A, |
|  | EHEDG, FDA, WHG (leakage and overfill) |
|  | UL listed, E36692 |

## Disposal of product and packing

According to national laws or by returning to Baumer.

## EMC data

| Immunity | EN 61326 |
| :--- | :--- |
| Emission | EN 61326 |
| Ex data (ia) |  |
| Internal inductivity | $\mathrm{L}_{\mathrm{i}} \leq 10 \mu \mathrm{H}$ |
| Internal capacity | $\mathrm{C}_{\mathrm{i}} \leq 33 \mathrm{nF}$ |
| Barrier data | $\mathrm{U} \leq 30 \mathrm{VDC} ; \mathrm{I} \leq 0.1 \mathrm{~A} ; \mathrm{P} \leq 0.75 \mathrm{~W}$ |

Approval Ex ia IIC T5, ATEX II 1G (See table 1)

| Supply range | $24 \ldots 30$ VDC |
| :--- | :--- |
| Temperature class | $\mathrm{T} 1 \ldots \mathrm{~T} 5:-40<\mathrm{T}_{\text {amb }}<85^{\circ} \mathrm{C}$ |

Approval Ex tD A20 IP67 T100 ${ }^{\circ} \mathrm{C}$, ATEX II 1D (See table 1)

| Supply range | $12,5 . .30 \mathrm{VDC}$ |
| :--- | :--- |
| Temperature class | $\mathrm{T} 100^{\circ} \mathrm{C}:-40<\mathrm{T}_{\text {amb }}<85^{\circ} \mathrm{C}$ |

Approval Ex nA II T5, ATEX II 3G (See table 1)

| Supply range | $12,5 \ldots 30 \mathrm{VDC}$ |
| :--- | :--- |
| Temperature class | $\mathrm{T} 1 \ldots \mathrm{~T} 5:-40<\mathrm{Tamb}<85^{\circ} \mathrm{C}$ |
| Output |  |$\quad$| Max. 50 mA , short-circuit and |
| :--- |
| high-temperature protected |$|$| Output (active) | PNP, NPN or Digital output (Push-pull) |
| :--- | :--- |
| Output type | See drawing |
| Output polarity | NPN and Digital output |
| Active "Low" | (-VDC +2.5 V ) $\pm 0.5 \mathrm{~V} ;$ Rload 1 kOhm |
| Active "High" | PNP and Digital output <br> (VDC $-2.5 \mathrm{~V}) \pm 0.5 \mathrm{~V} ;$ Rload 1 kOhm |
| Off leak current | $\pm 100 \mu \mathrm{~A} \mathrm{Max}$. |

## Technical Data

## Factory Settings

| Output | PNP, NPN or Digital |
| :--- | :--- |
| Measure | DK value $>1,5$ |
| Damping | 0.1 sec. |

Dimensional Drawings



Electrical Connection


Electrical Installation

## Normally Open



## Normally Closed




The drawing shows how the sliding connection can be used for at least 4 applications:

1) Mounted at the top of a tank to adjust to a maximum level.
2) Serving as a cooling neck in high media temperature applications.
3) Adjusted to place the sensor tip deeper inside the tank.
4) To reach in through insulation material.

It is essential that the max. ambience temperature for the electronics is never exceeded. For ATEX approved products please refer to table 1 .

The working conditions for the sliding connection in different media temperatures and specified ambient temperatures can be found in curve 1 .

Example, how to read Curve 1:
A 250 mm sliding connection is mounted in a tank with a total insert length of 150 mm . Hence the external length of the sliding connection will be $250-150=100 \mathrm{~mm}$.
The media temperature will be max. $160^{\circ} \mathrm{C}$.
Read the x-axis at 100 mm an the y-axis at $160^{\circ} \mathrm{C}$ and find that the ambient temperature must be kept below $50^{\circ} \mathrm{C}$. In case the radiated heat from the tank will cause a higher ambient temperature at the housing efficient insulation of the tank must be established

## Media Temperature versus External Length of Sliding Connection (Curve 1)

## Media Temperature <br> ${ }^{\circ} \mathrm{C}$



External length of sliding connection (mm) See figure 1
NB: Std. +3 A/DN38 $=35 \mathrm{~mm}$ external length

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## Ex ia G - Installation

A Level Switch LFFS-1xx is Ex ia IIC T5, ATEX II 1G approved for application in hasardous areas in accordance with the current EUdirectives. The product must be installed in accordance with prevailing guidelines for zone 0 with a barrier.

## ExtD - Installation

A Level Switch LFFS-2xx is Ex tD A20 IP67 T100 ${ }^{\circ} \mathrm{C}$, ATEX II 1D approved for application in hasardous areas in accordance with the current EU-directives. The product must be installed in accordance with prevailing guidelines for zone 20 without a barrier.

## Ex ia G, Ex nA G - Installation

A Level Switch LFFS-3xx is Ex nA II T5, ATEX II 3G approved for application in hasardous areas in accordance with the current EUdirectives. The product must be installed in accordance with prevailing guidelines for zone 2 without a barrier.

Conditions for Ex-Certification (Table 1)

| Connection Type | Tamb ${ }^{\circ} \mathrm{C}$ | Media Temp. max. ${ }^{\circ} \mathrm{C}$ | Note |
| :--- | :--- | :--- | :--- |
| Std. \& 3-A/DN38 | $-40 \ldots 85$ | 85 | $\{2\}$ |
|  | $-40 \ldots 60$ | 95 | $\{2\}$ |
|  | $-40 \ldots 40$ | 115 |  |
| Sliding 100 mm | $-40 \ldots 85$ | 85 | $\{2\}$ |
|  | $-40 \ldots 60$ | 150 | $\{2\}$ |
|  | $-40 \ldots 40$ | 175 |  |
| Sliding 250 mm | $-40 \ldots 85$ | 85 | $\{2\}$ |
|  | $-40 \ldots 60$ | 195 | $\{2\}\{3\}$ |

Note \{2\}: Provided that the sensor tip at the instrument is the only part in contact with the media.
Note \{3\}: Max. allowed media temperature.

## Ex ia IIC T5, ATEX II 1G - Installation

A Level Switch LFFS-1xx is Ex ia IIC T5, ATEX II 1G approved for application in hasardous areas in accordance with the current EUdirectives. The product must be installed in accordance with prevailing guidelines for zone 0 with a barrier.
A certified Ex ia or isolation barrier with the maximum values $U_{\max }=30 \mathrm{VDC} ; I_{\max }=0.1 \mathrm{~A}$; $\mathrm{P}_{\max }=0.75 \mathrm{~W}$ must be used.

## Ex-data

| Supply range | $24 \ldots 30 \mathrm{VDC}$ |
| :--- | :--- |
| Temperature class | $\mathrm{T} 1 \ldots \mathrm{~T}:$ See table 1 |
| Internal inductivity | $\mathrm{Li}_{\mathrm{i}}<10 \mu \mathrm{H}$ |
| Internal capacity | $\mathrm{C}_{\mathrm{i}}<33 \mathrm{nF}$ |
| Barrier data | $\mathrm{U}<30 \mathrm{VDC} ; \mathrm{I}<0.1 \mathrm{~A} ; \mathrm{P}<0.75 \mathrm{~W}$ |

Zone 0/1
Safe area


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NB: For PNP output the PROFSI3-B25100-ALG-LS
barrier must be used.
Isolating Module PROFSI3-B25100-ALG-LS

## Ex tD A20 IP67 T100, ATEX II 1D - Installation

A Level Switch LFFS-2xx is Ex tD A20 IP67 T100 ${ }^{\circ} \mathrm{C}$, ATEX II 1D approved for application in hasardous areas in accordance with the current EU-directives. The product must be installed in accordance with prevailing guidelines for zone 20 without a barrier.

## Ex-data

Supply range 12,5... 30 VDC, max 100 mA
Temperature class T100: See table 1


Ex nA II T5, ATEX II 3G - Installation

A Level Switch LFFS-3xx is Ex nA II T5, ATEX II 3G approved for application in hasardous areas in accordance with the current EUdirectives.
The product must be installed in accordance with prevailing guidelines for zone 2 without a barrier.

## Ex-data

Supply range $\quad 12,5 \ldots 30 \mathrm{VDC}$, Max. 0.1A
Temperature class T1...T5: See table 1


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## Ordering details



* For PNP output the barrier module PFOFSI3-B25100-ALG-LS is required for funtional purposes.

The washer ring kit for sliding connection, type no. 44018001
Can be ordered separately.
Baumer recommended to replace this kit if deformed.

## 3-A certificate / EHEDG certificate

(1) The 3-A mark and the EHEDG certifcate is valid only when the product is mounted in a 3-A marked or EHEDG certified counter part and installed according to the installation manual. Use also a 3-A marked O-ring or gasket if relevant. The 3-A marked products conforms to the 3-A Sanitary Standard criteria. Materials and surfaces fulfill the FDA demands and are certified by EHEDG.
${ }^{(2)}$ Certified by EHEDG. Fulfills the FDA demand.
EPDM O-rings supplied with 3-A marked products are conform to Sanitary Standard Class II (8\% milk fat max.)
EPDM gaskets supplied with 3-A marked products are conform to
Sanitary Standard Class I (8\% milk fat max.)
Refer to the 3-A marked counter parts in the data sheet "Accessories Universal".

Level Switch LFFS, example


